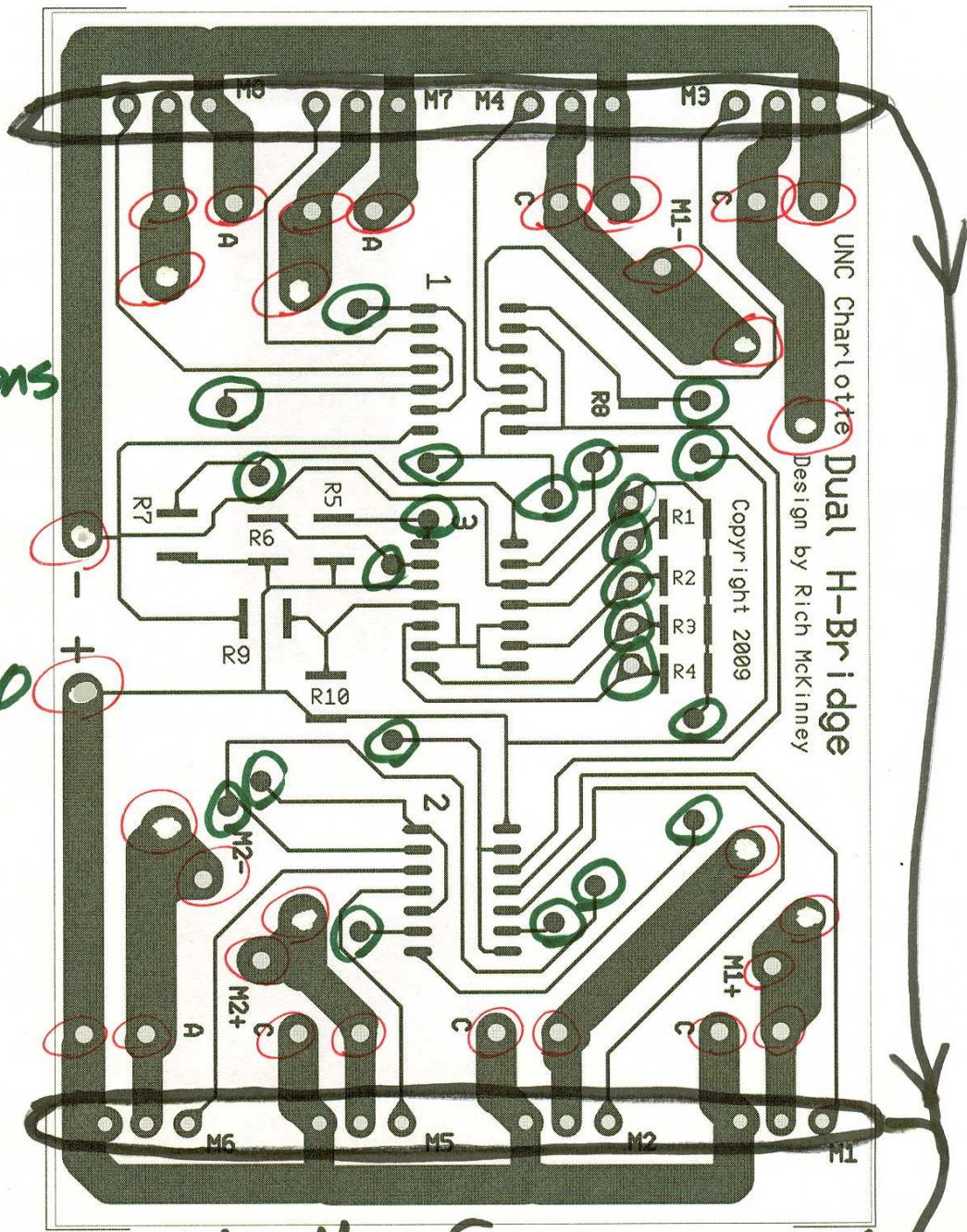


Drill all Locations Marked  
in Red using the #50 or  
#51 Drill Bit (30 Holes)

Drill Locations  
All Marked  
with Green  
using the  
#69 or #70  
Drill Bit  
(23 Holes)



Drill all of the FET  
Holes using the  
#60 or #61 Drill  
Bit (24 Holes)

