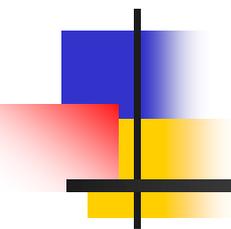


Coordinating the Motions of Multiple Robots with Specified Trajectories

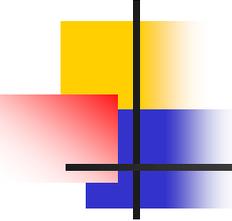


Srinivas Akella

Rensselaer Polytechnic Institute

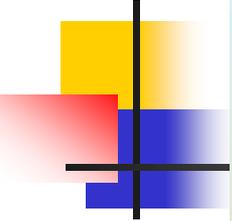
Seth Hutchinson

University of Illinois at Urbana-Champaign



Trajectory Coordination Problem

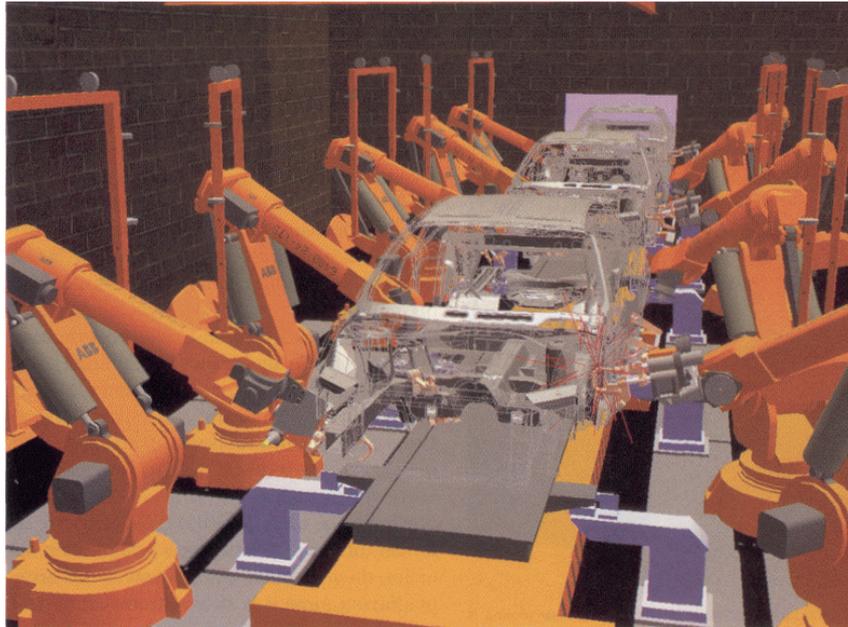
- **Given:** Multiple robots with specified trajectories
- **Find:** Minimum time collision-free coordination schedule



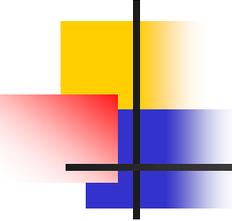
20 Robot Mayhem: Before Coordination

Motivation

- Welding and painting robots in automotive industry

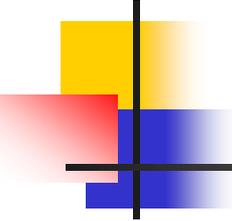


- AGVs in factories, harbors, and airports



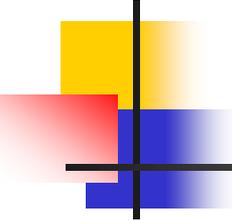
Approach

- Start time trajectory modification
- Collision zones: geometry and timing
- Two robot coordination: MILP formulation
- Multiple robot coordination: MILP formulation, complexity



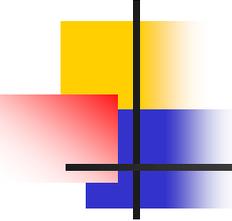
Related Work

- **Motion planning for multiple robots:** Hopcroft, Schwartz, Sharir (1984); Erdmann and Lozano-Perez (1987); Barraquand and Latombe (1991); Svestka and Overmars (1996); Aronov et al. (1999); Bicchi and Pallottino (2001); Sanchez and Latombe (2002)
- **Single robot among moving obstacles:** Reif and Sharir (1985); Kant and Zucker (1986)
- **Path coordination:** O'Donnell and Lozano-Perez (1989); LaValle and Hutchinson (1998); Leroy, Laumond, and Simeon (1999)



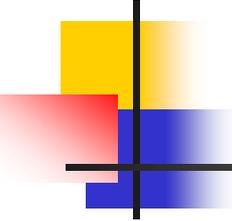
Related Work (cont.)

- **Trajectory coordination of two robots:** Lee and Lee (1987); Bien and Lee (1992); Chang, Chung, and Lee (1994); Shin and Zheng (1992)
- **Job shop scheduling:** Garey, Johnson, and Sethi (1976); Lawler et al. (1993); Sahni and Cho (1979); Goyal and Sriskandarajah (1988)



Paths and Trajectories

- **Path:** (γ) Geometric specification of a curve in configuration space
- **Trajectory:** (τ) A path together with time derivatives that provide the velocity profile

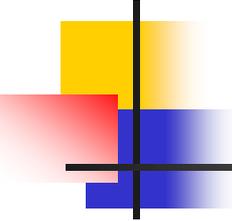


Modifying Start Times

- Use trajectories that give the desired velocity profiles by changing start times

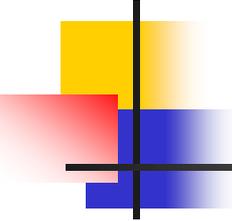
$$\tau_i'(t) = \begin{cases} \tau_i(t - t_i^{start}) & : t \geq t_i^{start} \\ 0 & : t < t_i^{start} \end{cases}$$

- t_i^{start} : start time for robot A_i



Trajectory Coordination Problem

- **Given:** A set of robots $\{A_1, \dots, A_n\}$
with specified trajectories
- **Find:** Start times such that completion
time for set of robots is minimized
and no collisions occur



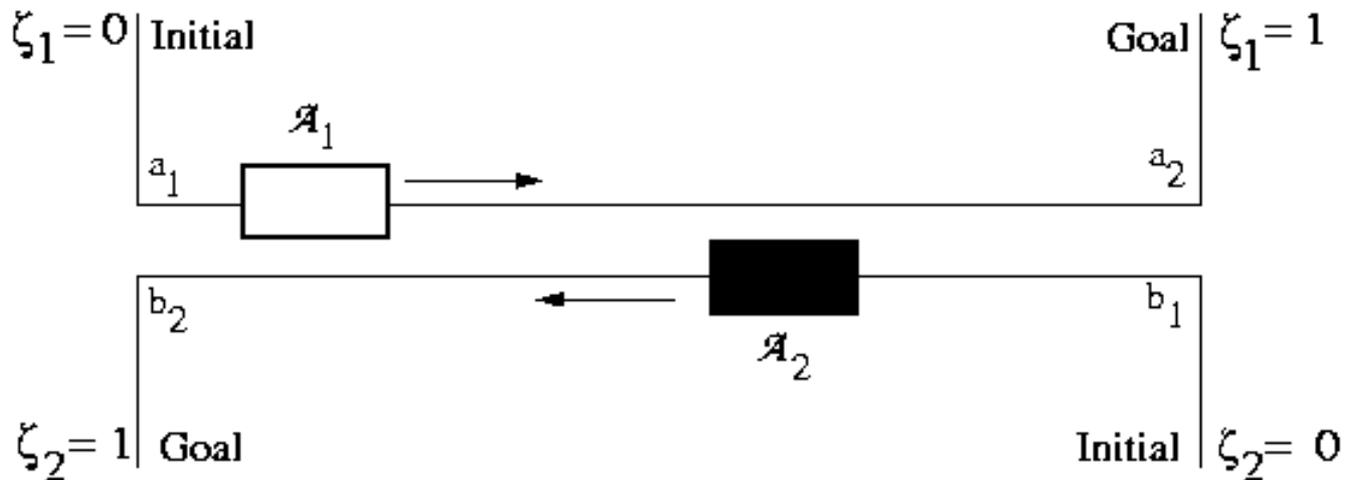
Assumptions

- Robots are the only moving objects
- No obstacles along paths
- Robot start and goal configurations are collision-free
- Each robot moves monotonically along its path
- Collisions sampled at sufficiently fine resolution

Collision Zones: Geometry

- A collision zone for robot A_i with robot A_j is a contiguous interval of path positions ζ_i such that

$$\mathcal{A}_i(\gamma_i(\zeta_i)) \cap \mathcal{A}_j(\gamma_j(\zeta_j)) \neq \emptyset$$



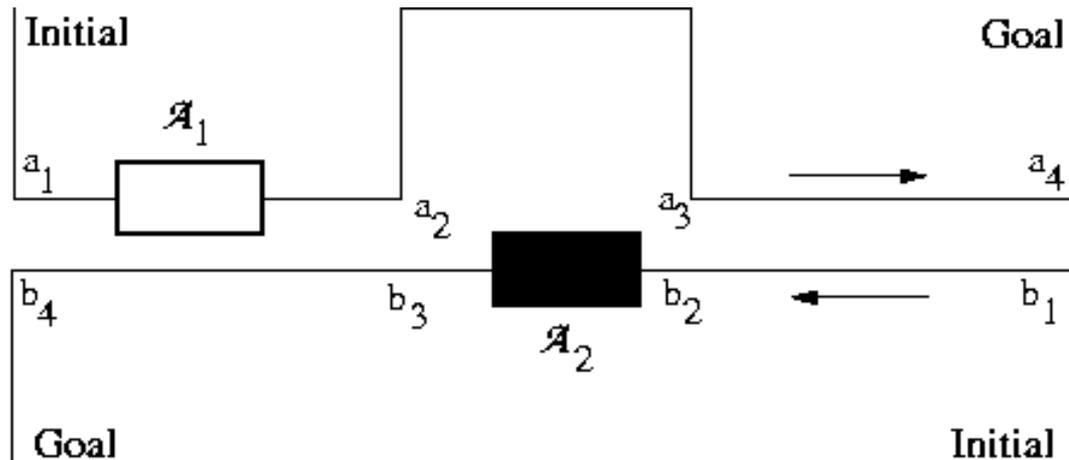
- The set of collision zones for A_i with A_j is \mathcal{PB}_{ij}

$$\mathcal{PB}_{ij} = \{[\zeta_{is}^k, \zeta_{if}^k]\}$$

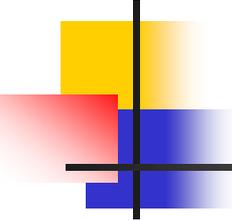
Collision Zone Pairs

- The set of collision zone pairs, PI_{ij}

$$PI_{ij} = \{ \langle [\zeta_{is}^k, \zeta_{if}^k], [\zeta_{js}^k, \zeta_{jf}^k] \rangle \}.$$



- Example: PI_{12} is $\{ \langle [a_1, a_2], [b_3, b_4] \rangle, \langle [a_3, a_4], [b_1, b_2] \rangle \}$



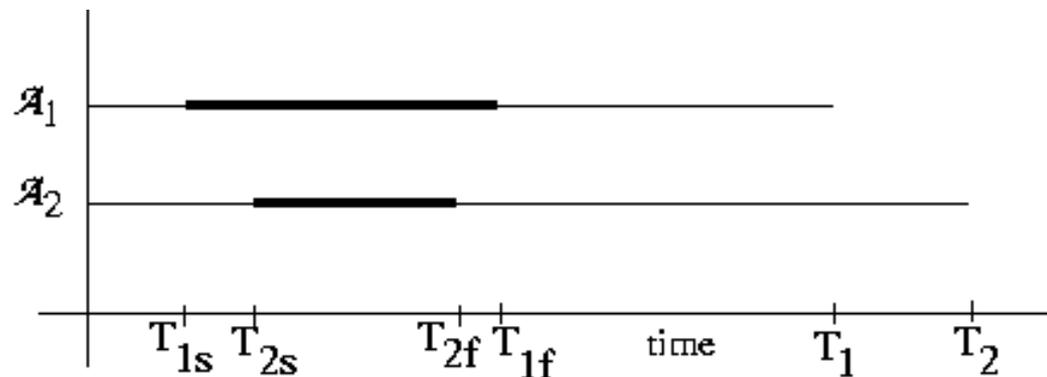
Collision Zones: Timing

- Identifying the times when collisions can occur is critical for scheduling the robots
- TB_{ij} : set of times A_i could collide with A_j

$$\begin{aligned}TB_{ij}(\tau_i) &= \{t \mid \mathcal{A}_i(\gamma_i(\tau_i(t))) \cap \mathcal{A}_j(\gamma_j(\zeta_j)) \neq \emptyset, \\ &\quad \text{for some } \zeta_j \in [0, 1], i \neq j\} \\ &= \tau_i^{-1}(\mathcal{PB}_{ij}) \\ &= \{[\tau_i^{-1}(\zeta_{is}^k), \tau_i^{-1}(\zeta_{if}^k)]\}.\end{aligned}$$

Collision-time Interval Pairs

- Set of all collision-time interval pairs for A_i and A_j , $CI_{ij} = \{ \langle [T_{is}^k, T_{if}^k], [T_{js}^k, T_{jf}^k] \rangle \}$



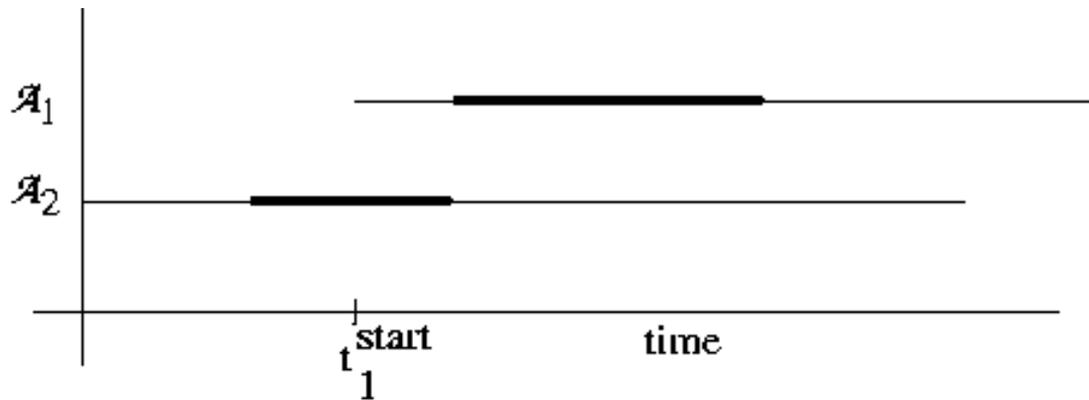
T_{is}^k and T_{if}^k are start and finish times of k th collision-time interval,

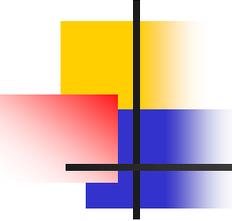
T_i is completion time for robot A_i

Sufficient Conditions for Collision-free Scheduling

- To avoid collisions between A_i and A_j , sufficient to ensure A_i and A_j are not simultaneously in a collision zone pair
- No collision can occur if $I_i^k \cap I_j^k = \emptyset$;

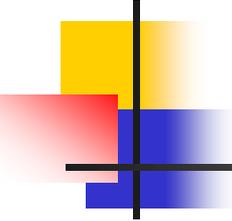
where $I_i^k = [T_{is}^k + t_i^{start}, T_{if}^k + t_i^{start}]$





Optimization Problem II

- **Given:** A set of robots with specified trajectories
- **Find:** Start times to minimize completion time so there is no overlap of paired collision-time intervals
- Note: relaxed version of Trajectory Coordination Problem



Two Robot Case

- Assume robots have single collision region
- Optimization problem is:

Minimize $\max\{t_i^{start} + T_i, t_j^{start} + T_j\}$

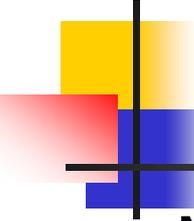
subject to

$$t_i^{start} + T_{if} < t_j^{start} + T_{js} \text{ or}$$

$$t_i^{start} + T_{is} > t_j^{start} + T_{jf}$$

$$t_i^{start} \geq 0$$

$$t_j^{start} \geq 0$$



Two Robots: MILP Formulation

- Mixed Integer Linear Program (MILP)

Minimize $t_{complete}$

subject to

$$t_{complete} - t_i^{start} - T_i \geq 0$$

$$t_{complete} - t_j^{start} - T_j \geq 0$$

$$t_i^{start} + T_{if} - t_j^{start} - T_{js} - M\delta_{ij} \leq 0$$

$$t_j^{start} + T_{jf} - t_i^{start} - T_{is} - M(1 - \delta_{ij}) \leq 0$$

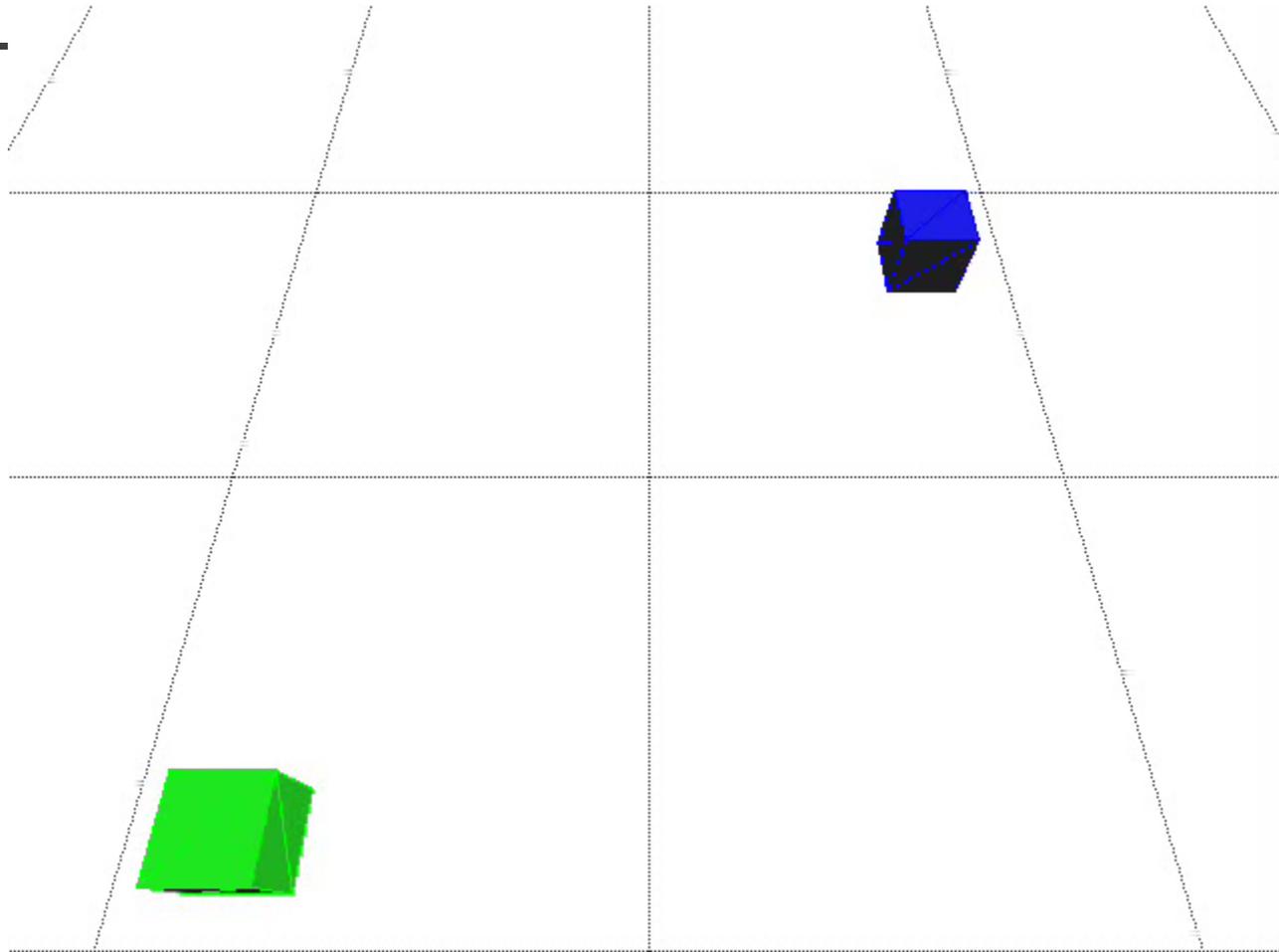
$$t_i^{start} \geq 0$$

$$t_j^{start} \geq 0$$

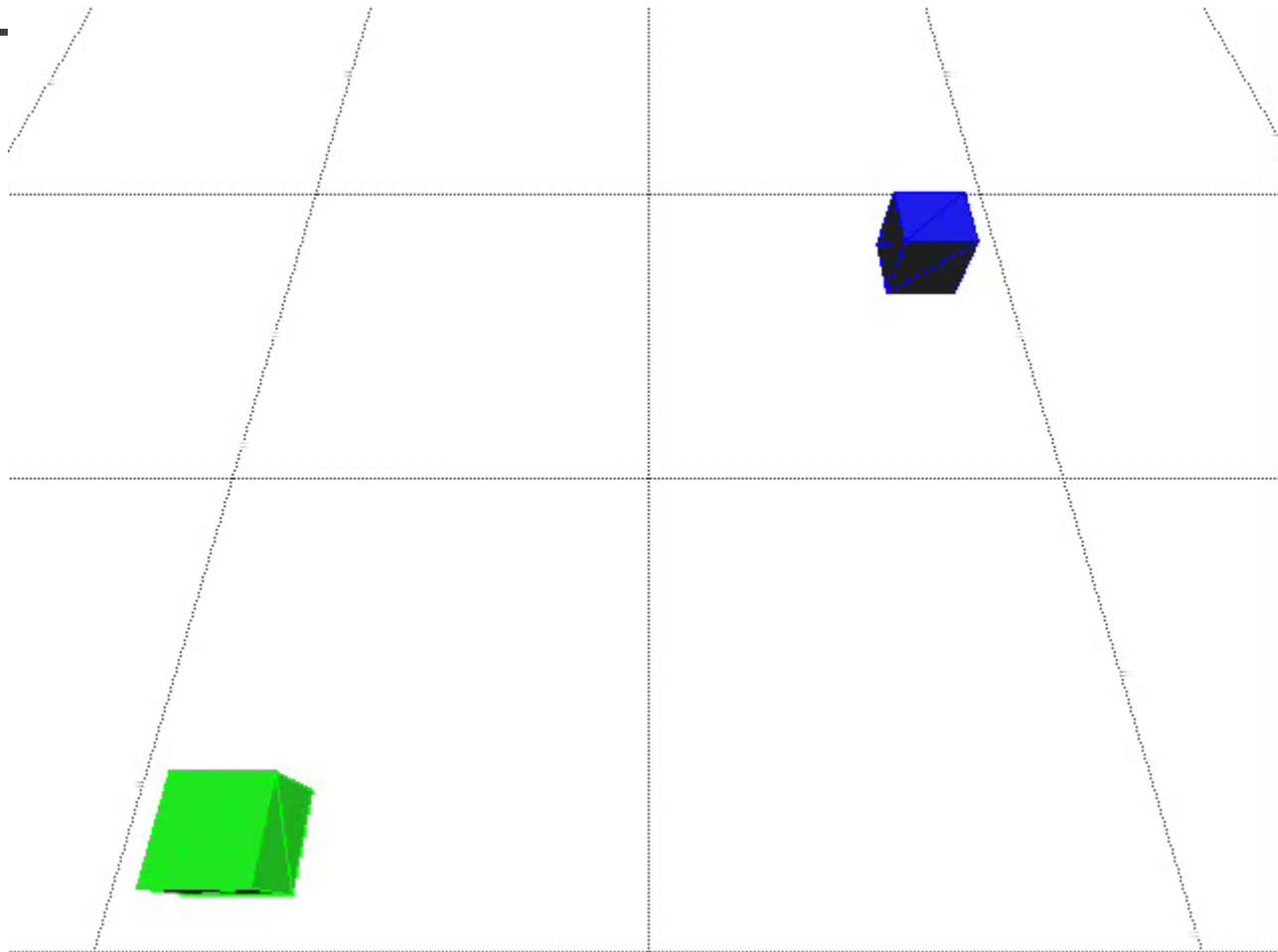
$$\delta_{ij} \in \{0, 1\}$$

δ_{ij} is 0 if \mathcal{A}_i goes first in collision zone, and is 1 if \mathcal{A}_j goes first

Example: Before Coordination

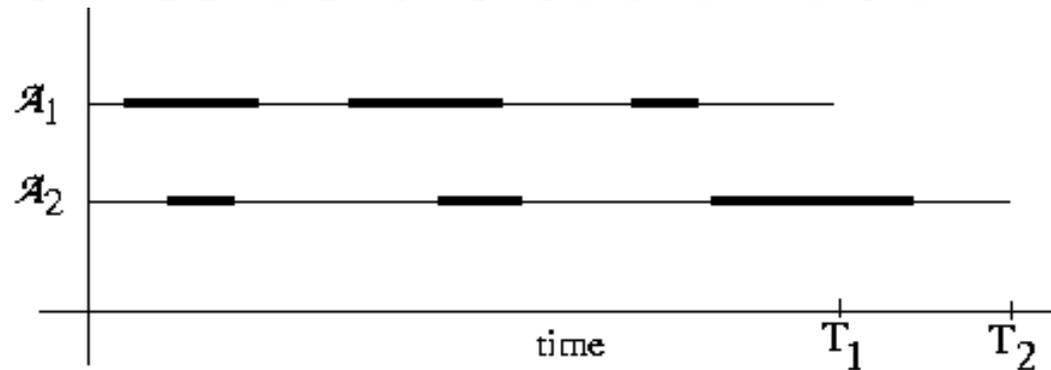


Example: After Coordination

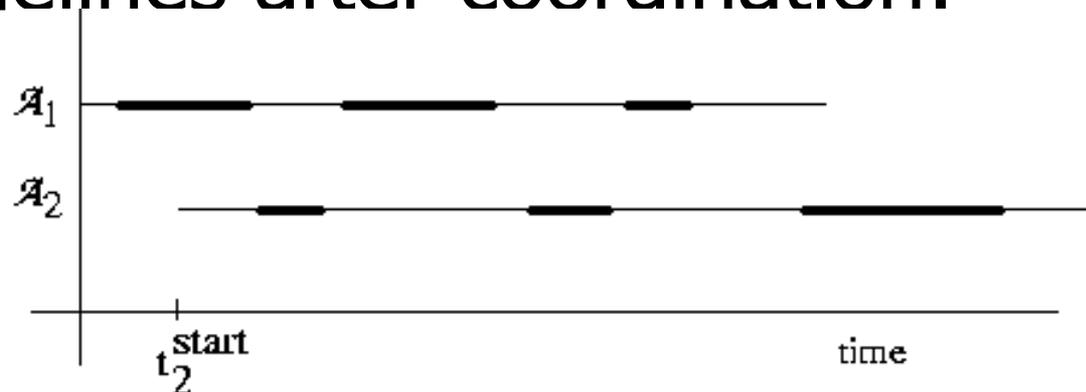


Two Robots: Multiple Collisions

- Timelines before coordination:

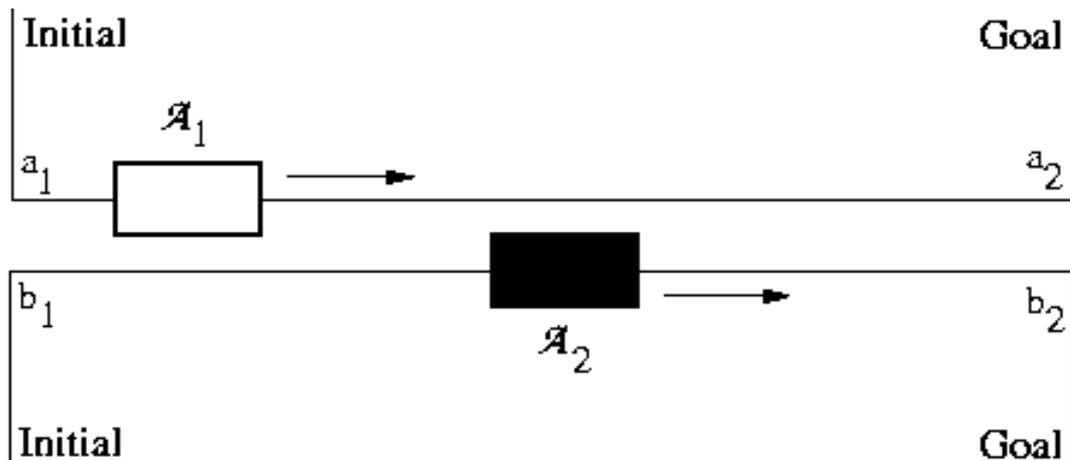


- Timelines after coordination:

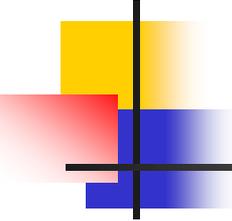


Can We Do Better?

- Requiring that robots not simultaneously be in shared collision zone is conservative
- Consider two robots moving in the same direction in a collision region



- Let robots play "follow the leader"



Follow the Leader

- Compute min lead time T_{ijk}^{lead} , for every collision zone pair, by bisection search

- Follow the leader constraints are:

$t_i^{\text{start}} + T_{is}^k + T_{ijk}^{\text{lead}} < t_j^{\text{start}} + T_{js}^k$ when \mathcal{A}_i leads through k th collision zone,

or

$t_j^{\text{start}} + T_{js}^k + T_{jik}^{\text{lead}} < t_i^{\text{start}} + T_{is}^k$ when \mathcal{A}_j leads through k th collision zone.

Follow the Leader

Formulation: Two Robots

- MILP formulation with lead times

Minimize $t_{complete}$

subject to

$$t_{complete} - t_i^{start} - T_i \geq 0$$

$$t_{complete} - t_j^{start} - T_j \geq 0$$

$$t_i^{start} + T_{ie}^k - t_j^{start} - T_{js}^k - M\delta_{ijk} \leq 0 \quad 1 \leq k \leq N_{ij}$$

$$t_j^{start} + T_{je}^k - t_i^{start} - T_{is}^k - M(1 - \delta_{ijk}) \leq 0 \quad 1 \leq k \leq N_{ij}$$

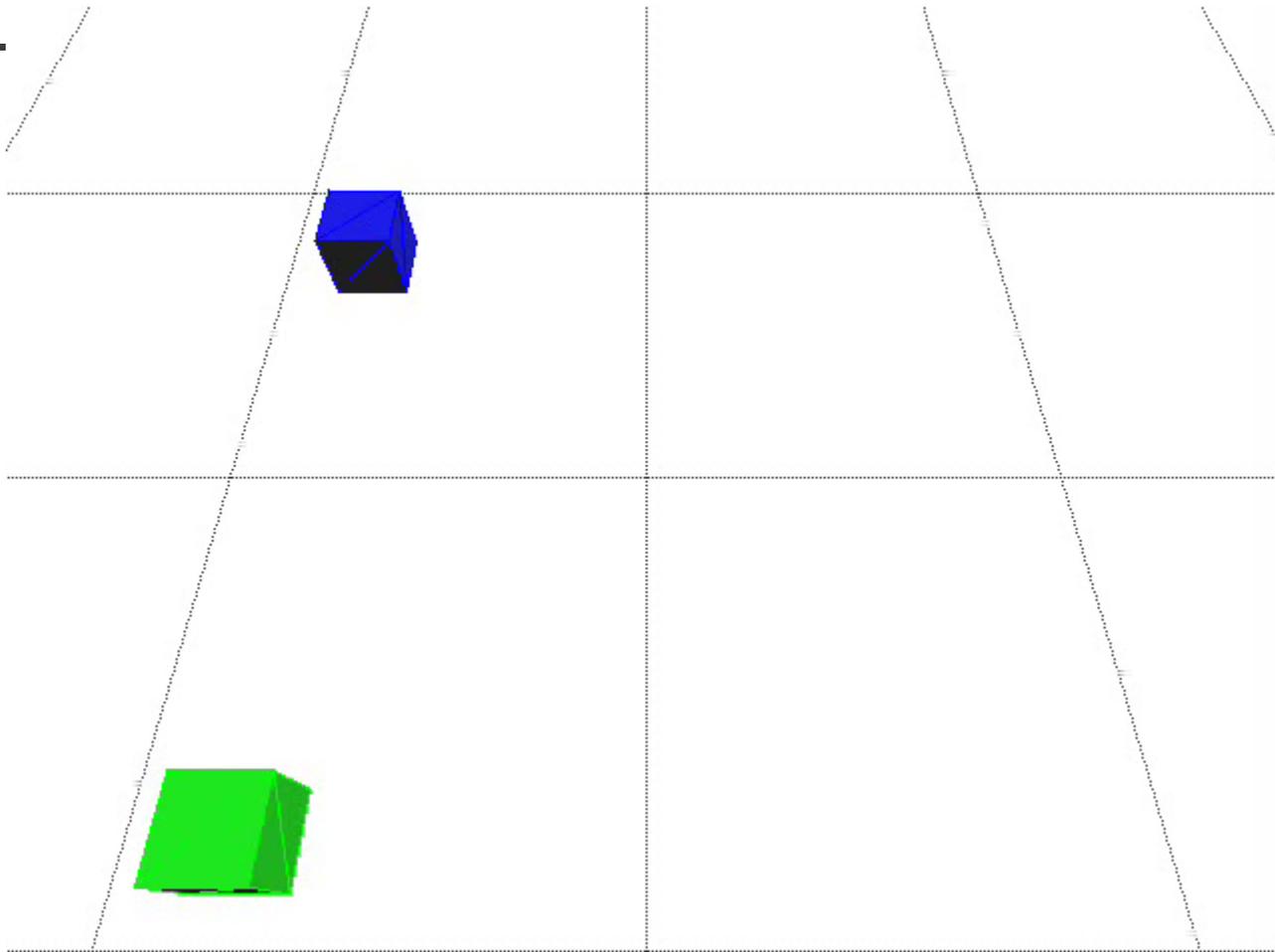
$$\delta_{ijk} \in \{0, 1\} \quad 1 \leq k \leq N_{ij}$$

$$t_i^{start} \geq 0$$

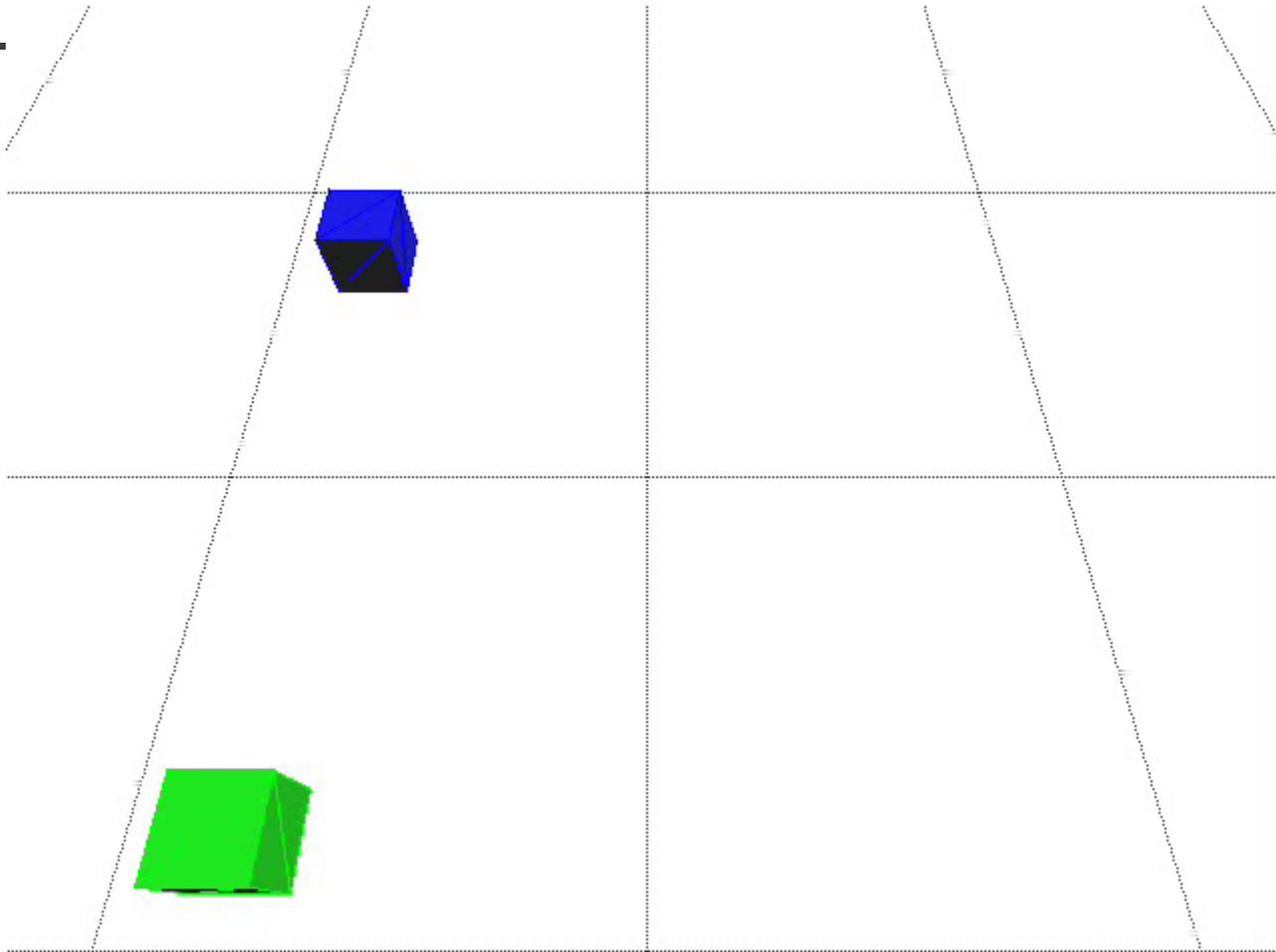
$$t_j^{start} \geq 0$$

where $T_{ie}^k = T_{is}^k + T_{ijk}^{lead}$

Example: Before Coordination



Example: After Coordination



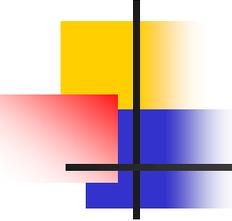
MILP Formulation for Trajectory Coordination Prob.

- Gives optimal solution for multiple robots

Minimize $t_{complete}$

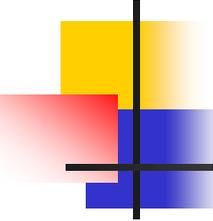
subject to

$$\begin{array}{ll} t_{complete} - t_i^{start} - T_i \geq 0 & 1 \leq i \leq N_{robots} \\ t_i^{start} + T_{ie}^k - t_j^{start} - T_{js}^k - M\delta_{ijk} \leq 0 & 1 \leq k \leq N_{ij} \\ t_j^{start} + T_{je}^k - t_i^{start} - T_{is}^k - M(1 - \delta_{ijk}) \leq 0 & 1 \leq i < j \leq N_{robots} \\ \delta_{ijk} \in \{0, 1\} & 1 \leq k \leq N_{ij} \\ t_i^{start} \geq 0 & 1 \leq i \leq N_{robots} \end{array}$$

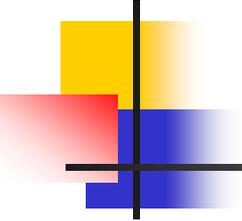


Complexity of Trajectory Coordination

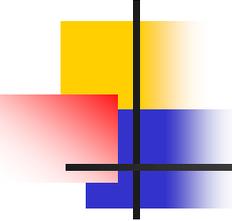
- The trajectory coordination problem for multiple robots is NP-hard:
Reduction from No-wait Job Shop Scheduling problem (Sahni and Cho 1979)



20 Robot Mayhem: A Tragedy Averted



6 Articulated Robots: Before Coordination

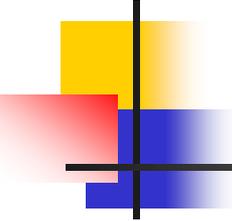


Implementation

- C++, PQP (Larsen et al. 2000), CPLEX

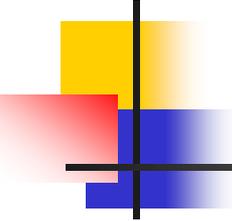
#robots	#collision zone pairs	collision detection time (secs)	MILP time (secs)
5	10	2.4	0.02
10	27	9.8	0.11
15	65	23.4	0.53
20	79	36.8	1.83

- Running time depends critically on number of collision zone pairs



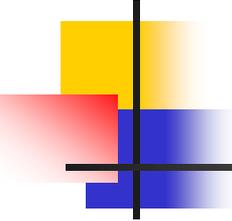
Conclusions

- Trajectory coordination of multiple robots, when start times can be varied, achieved using MILP formulation
- Complexity depends on number of potential collisions and number of robots, relatively independent of DOF
- Trajectory coordination is NP-hard
- Implemented planner demonstrated on 20 robots



Acknowledgments

- Animations by Andrew Andkjar
- Support provided in part by:
Beckman Institute, UIUC
Rensselaer Polytechnic Institute
National Science Foundation



Future Work

- Velocity tuning to modify trajectories, reduce completion time
- Velocity coordination: Given paths, generate continuous velocity profiles
- Approximation algorithms for trajectory coordination
- Incorporating timing uncertainties
- Choreography of animation characters