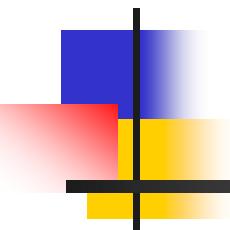
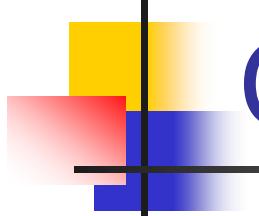


# Coordinating Multiple Robots with Kinodynamic Constraints along Specified Paths



Jufeng Peng  
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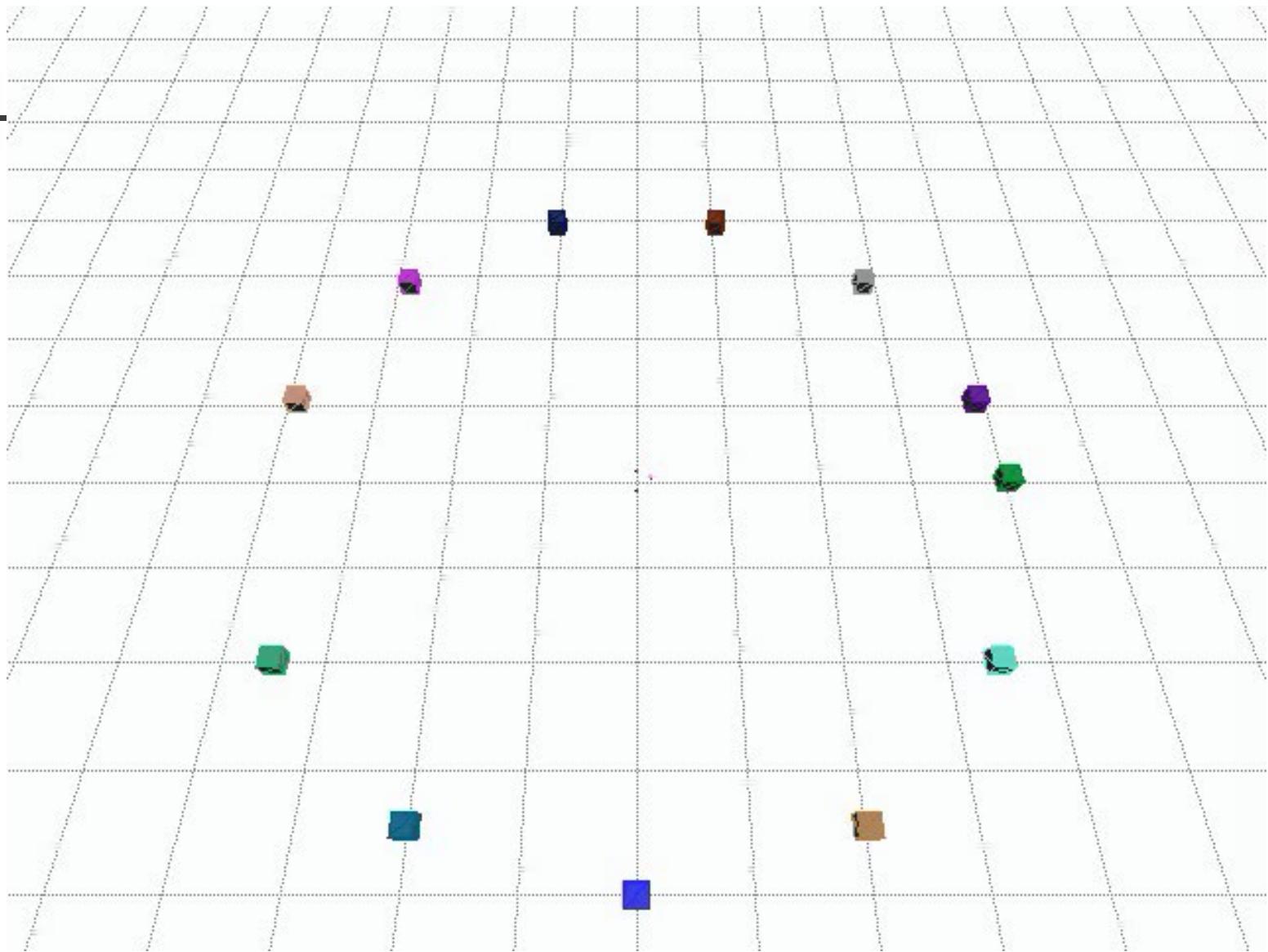


# Coordination Problem

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- **Given:** Multiple robots with specified paths
- **Find:** Continuous velocity coordination schedule that is minimum time and collision-free

# 12 Robot Example

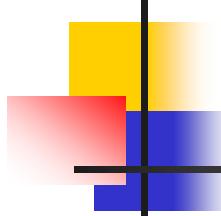


# Motivation

- AGVs in factories, harbors, and airports

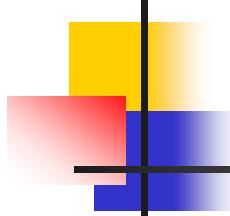


- Manufacturing cells (RobotWorld, Minifactory, welding and painting robots)
- Air traffic control



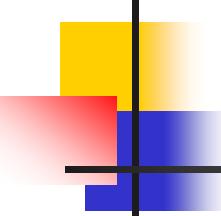
# Overview

- Robots are modeled as double integrators; paths divided into collision and collision-free segments
- Optimal continuous velocity schedule formulated as mixed integer nonlinear program (MINLP)  
Difficult to solve!
- Upper and lower bounds found by solving two mixed integer linear programming (MILP) formulations
- Upper bound formulation gives a continuous velocity schedule



# Related Work

- **Motion planning for multiple robots:** Hopcroft, Schwartz, Sharir (1984); Erdmann and Lozano-Perez (1987); Barraquand, Langlois, and Latombe (1992); Svestka and Overmars (1996); Aronov et al. (1999); Sanchez and Latombe (2002)
- **Single robot among moving obstacles:** Reif and Sharir (1985); Kant and Zucker (1986)
- **Path coordination:** O'Donnell and Lozano-Perez (1989); LaValle and Hutchinson (1998); Simeon, Leroy, and Laumond (2002)  
Trajectory coordination: Akella and Hutchinson (2002)



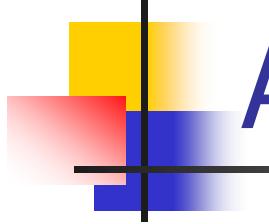
# Related Work (cont.)

- **Trajectory planning:** Bobrow, Dubowsky, Gibson (1985); Shin and McKay (1985); Sahar and Hollerbach (1986); Shiller and Dubowsky (1989); Canny, Rege, Reif (1991); Donald et al. (1993); Reif and Wang (1997); Fraichard (1999); LaValle and Kuffner (2001); Hsu et al. (2001)
- **Trajectory coordination of two robots:** Lee and Lee (1987); Bien and Lee (1992); Chang, Chung, and Lee (1994); Shin and Zheng (1992);
- **Air Traffic Control:** Tomlin, Pappas, Sastry (1998); Bicchi and Pallottino (2000); Schouwenaars et al. (2001); Pallottino, Feron, and Bicchi (2002);

# Multiple Robot Coordination Problem

- **Given:** A set of robots  $\{A_1, \dots, A_n\}$  with specified paths
- **Find:** Continuous velocity profiles that minimize completion time and avoid collisions

Path  $\gamma_i$  for robot  $A_i$  is a curve in configuration space, parameterized by  $s_i$



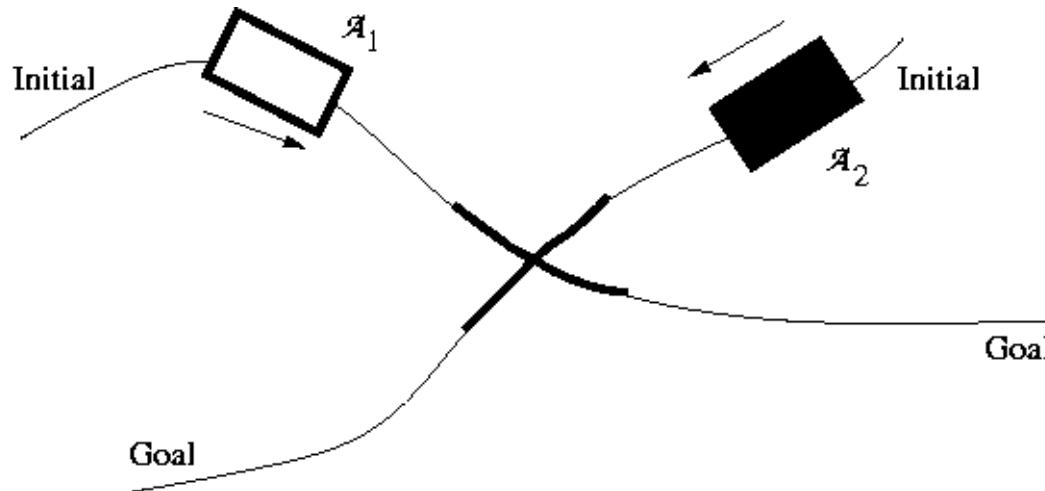
# Assumptions

- Robot paths are specified, and are free of static obstacles
- Initial and goal configurations of robots are collision-free
- Each robot moves monotonically along its path
- Each path is sufficiently long for robot to attain maximum velocity  $v_{\max}$

# Collision Segments

- A collision segment for robot  $A_i$  with robot  $A_j$  is a contiguous interval of path positions  $s_i$  such that

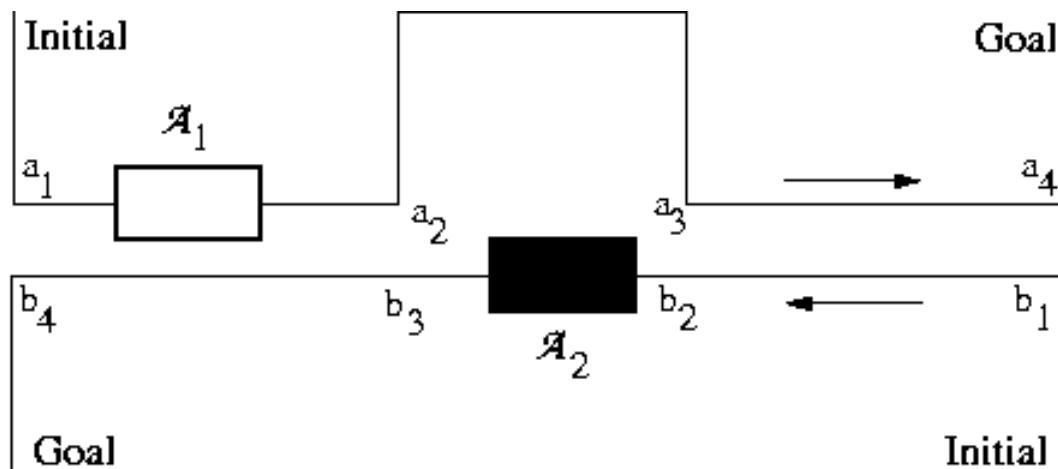
$$\mathcal{A}_i(\gamma_i(s_i)) \cap \mathcal{A}_j(\gamma_j(s_j)) \neq \emptyset$$



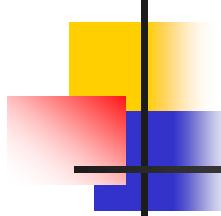
- Paths are divided into collision segments and collision-free segments

# Collision Zones

- A collision zone is an ordered pair of maximal collision segments  $([s_i^{start}, s_i^{end}], [s_j^{start}, s_j^{end}])$  s.t. any point in one interval results in a collision with at least one point in the other interval



- Collision zones are  $([a_1, a_2], [b_3, b_4]), ([a_3, a_4], [b_1, b_2])$



# Sufficient Conditions for Collision-free Scheduling

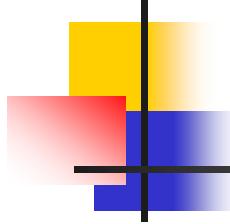
- To avoid collisions between  $A_i$  and  $A_j$ , sufficient to ensure  $A_i$  and  $A_j$  are not simultaneously in a collision zone
- **Collision avoidance constraints** are:

$$t_{jh} \geq t_{i(k+1)} \text{ } (\mathcal{A}_j \text{ enters } h \text{ after } \mathcal{A}_i \text{ exits } k)$$

or

$$t_{ik} \geq t_{j(h+1)} \text{ } (\mathcal{A}_i \text{ enters } k \text{ after } \mathcal{A}_j \text{ exits } h)$$

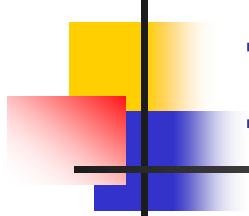
$t_{ik}$  : time when  $A_i$  begins moving along its  $k$ th segment



# Simplified Coordination Problem

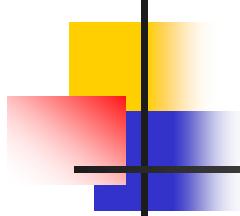
Assume robots can start and stop instantaneously

- **Given:** A set of robots with specified paths
- **Find:** Velocity profiles to minimize completion time so there are no collisions



# Instantaneous Model

- A robot in motion always moves at its maximum velocity  $v_{\max}$
- Robots have infinite acceleration and deceleration so they can start and stop instantaneously
- Model yields discontinuous velocity profiles
- Provides a lower bound on the optimal schedule



# Segment Traversal Times

- Let  $\tau_{ik}$  be traversal time for robot  $A_i$  to pass through segment  $k$

$$t_{i(k+1)} = t_{ik} + \tau_{ik}$$

- Minimum and maximum traversal times for  $A_i$  to traverse segment of length  $S_{ik}$

$$\Delta T_{ik}^{min} = S_{ik}/v_{i,max}$$

$$\Delta T_{ik}^{max} = \infty$$

- Traversal time constraints** are:

$$\Delta T_{ik}^{max} \geq \tau_{ik} \geq \Delta T_{ik}^{min}$$

# Instantaneous Model: MILP Formulation

Minimize  $C_{max}$

subject to:

$$C_{max} \geq t_{i,last} + \tau_{i,last} \quad \text{for } i = 1, \dots, n$$

$$t_{ik} \geq 0$$

$$t_{i(k+1)} = t_{ik} + \tau_{ik}$$

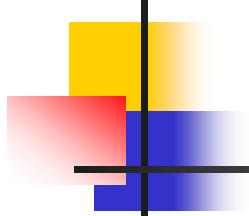
$$\Delta T_{ik}^{max} \geq \tau_{ik} \geq \Delta T_{ik}^{min}$$

$$t_{jh} - t_{i(k+1)} + M(1 - \delta_{ijkh}) \geq 0$$

$$t_{ik} - t_{j(h+1)} + M\delta_{ijkh} \geq 0$$

$$\delta_{ijkh} \in \{0, 1\}$$

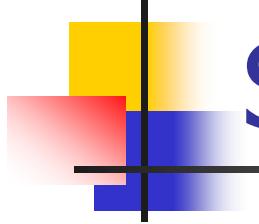
$\delta_{ijkh}$  is 1 if  $\mathcal{A}_i$  goes first along its  $k$ th segment  
and 0 if  $\mathcal{A}_j$  goes first along its  $h$ th segment



# Back to Original Coordination Problem

---

- Robot velocity profiles must be continuous, and satisfy velocity and acceleration bounds
- Model robot as a double integrator (Bryson and Ho, 1975)



# Single Robot on a Segment

- Find min and max traversal times for double integrator:

Minimize or Maximize  $\Delta T = \int_0^{\Delta T} 1 dt$

subject to:

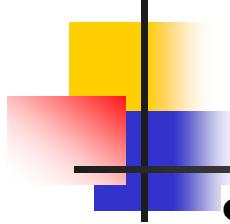
$$\begin{pmatrix} \dot{x} \\ \dot{v} \end{pmatrix} = \begin{pmatrix} 0 & 1 \\ 0 & 0 \end{pmatrix} \begin{pmatrix} x \\ v \end{pmatrix} + \begin{pmatrix} 0 \\ 1 \end{pmatrix} a(t)$$

$$x(0) = 0 \quad x(\Delta T) = S$$

$$v(0) = v_{start} \quad v(\Delta T) = v_{end}$$

$$0 \leq v \leq v_{max}$$

$$-a_{max} \leq a \leq a_{max}$$



# Minimum Time Cases

- **Case 1:** Robot can reach max velocity

If  $S \geq \frac{1}{2} \left( \frac{(v_{max}^2 - v_{start}^2)}{a_{max}} + \frac{(v_{max}^2 - v_{end}^2)}{a_{max}} \right)$ ,

$$\begin{aligned}\Delta T^{min} = & \frac{S}{v_{max}} - \frac{((v_{max}^2 - v_{start}^2) + (v_{max}^2 - v_{end}^2))}{2a_{max} \cdot v_{max}} \\ & + \frac{v_{max} - v_{start}}{a_{max}} + \frac{v_{max} - v_{end}}{a_{max}}\end{aligned}$$

- **Case 2:** Robot cannot reach max velocity

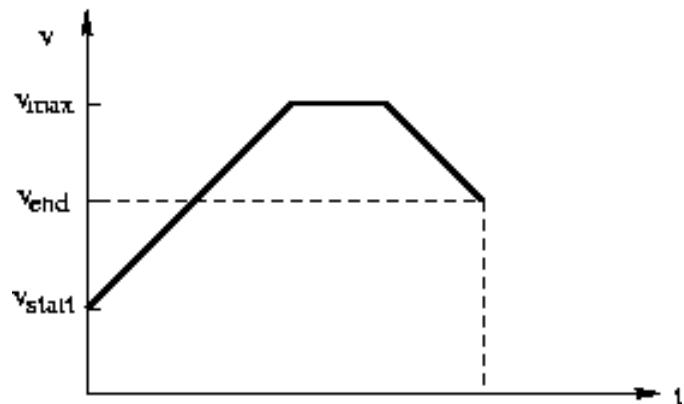
If  $\frac{1}{2} \left( \frac{(v_{max}^2 - v_{start}^2)}{a_{max}} + \frac{(v_{max}^2 - v_{end}^2)}{a_{max}} \right) > S \geq \frac{1}{2} \frac{|v_{end}^2 - v_{start}^2|}{a_{max}}$ ,

$$\Delta T^{min} = \frac{(v_{middle} - v_{start})}{a_{max}} + \frac{(v_{middle} - v_{end})}{a_{max}}$$

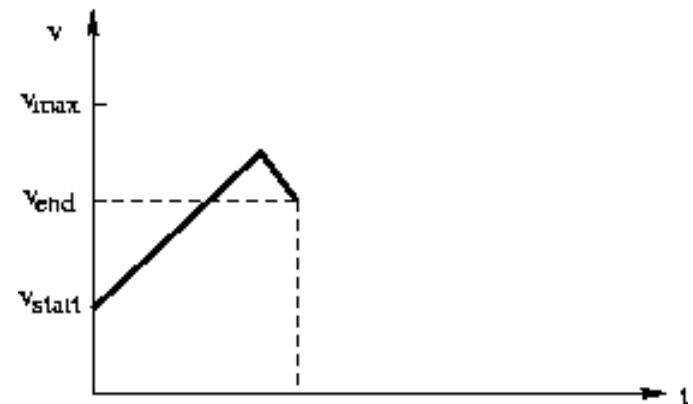
$$\text{where } v_{middle} = \frac{1}{2} (2v_{start}^2 + 2v_{end}^2 + 4Sa_{max})^{\frac{1}{2}}$$

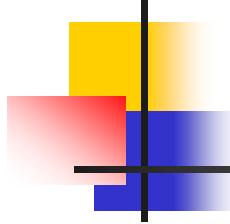
# Minimum Time Cases

## Case 1



## Case 2





# Maximum Time Cases

- **Case 1:** Robot can reach zero velocity:

$$\text{If } S \geq \frac{1}{2} \frac{(v_{start}^2 + v_{end}^2)}{a_{max}}, \quad \Delta T^{max} = \infty.$$

- **Case 2:** Robot cannot reach zero velocity

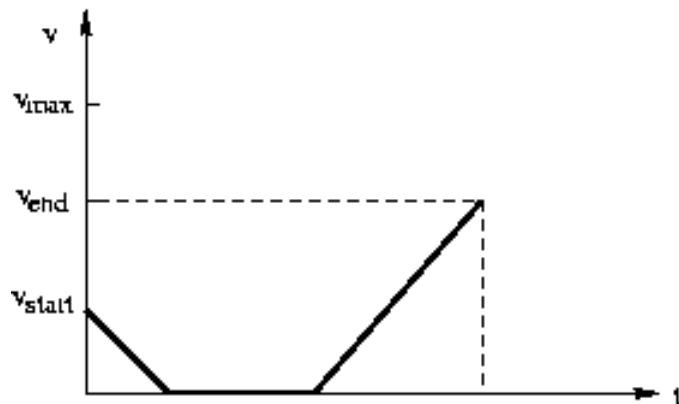
$$\text{If } \frac{1}{2} \frac{(v_{start}^2 + v_{end}^2)}{a_{max}} > S \geq \frac{1}{2} \frac{|(v_{end}^2 - v_{start}^2)|}{a_{max}},$$

$$\Delta T^{max} = \frac{(v_{start} - v_{middle})}{a_{max}} + \frac{(v_{end} - v_{middle})}{a_{max}}$$

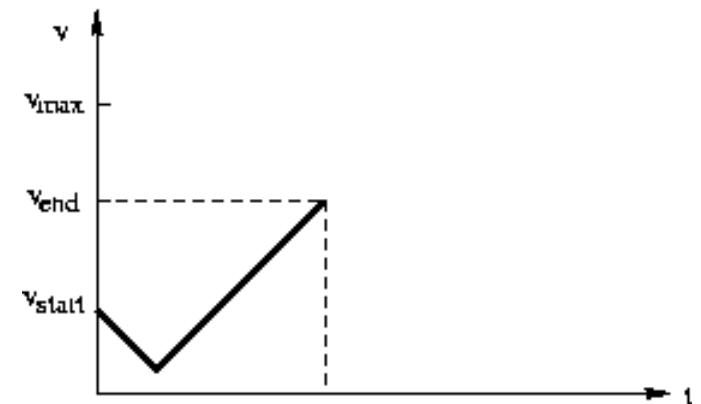
$$\text{where } v_{middle} = \frac{1}{2} (2v_{start}^2 + 2v_{end}^2 - 4S a_{max})^{\frac{1}{2}}$$

# Maximum Time Cases

## ■ Case 1



## Case 2



# Continuous Velocity Schedule: MINLP Formulation

Minimize  $C_{max}$

subject to:

$$C_{max} \geq t_{i,last} + \tau_{i,last} \quad \text{for } i = 1, \dots, n$$

$$t_{ik} \geq 0$$

$$t_{i(k+1)} = t_{ik} + \tau_{ik}$$

$$\Delta T_{ik}^{max} \geq \tau_{ik} \geq \Delta T_{ik}^{min}$$

$$t_{jh} - t_{i(k+1)} + M(1 - \delta_{ijkh}) \geq 0$$

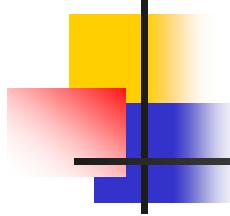
$$t_{ik} - t_{j(h+1)} + M\delta_{ijkh} \geq 0$$

$$\delta_{ijkh} \in \{0, 1\}$$

$$v_{i,max} \geq v_{ik} \geq 0$$

$$v_{i,initial} = v_{i,goal} = 0$$

$$S_{ik} \geq \frac{(v_{i(k+1)}^2 - v_{ik}^2)}{2a_{i,max}} \geq -S_{ik}$$



$$(S_{ik} - \frac{(v_{i,max}^2 - v_{ik}^2) + (v_{i,max}^2 - v_{i(k+1)}^2)}{2a_{i,max}}) - My_{ik,1} \leq 0$$

$$(S_{ik} - \frac{(v_{i,max}^2 - v_{ik}^2) + (v_{i,max}^2 - v_{i(k+1)}^2)}{2a_{i,max}}) + My_{ik,2} \geq 0$$

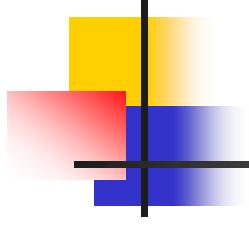
$$\Delta T_{ik,1}^{min} = \frac{S_{ik}}{v_{i,max}} - \frac{(v_{i,max}^2 - v_{ik}^2 + v_{i,max}^2 - v_{i(k+1)}^2)}{2a_{i,max}v_{i,max}} \\ + \frac{v_{i,max} - v_{ik}}{a_{i,max}} + \frac{v_{i,max} - v_{i(k+1)}}{a_{i,max}}$$

$$\Delta T_{ik,2}^{min} = \frac{(v_{middle,ik}^{min} - v_{ik})}{a_{i,max}} + \frac{(v_{middle,ik}^{min} - v_{i(k+1)})}{a_{i,max}}$$

$$(v_{middle,ik}^{min})^2 = \frac{1}{4}(2v_{ik}^2 + 2v_{i(k+1)}^2 + 4S_{ik}a_{i,max})$$

$$\Delta T_{ik}^{min} = y_{ik,1} \cdot \Delta T_{ik,1}^{min} + y_{ik,2} \cdot \Delta T_{ik,2}^{min}$$

$$y_{ik,1} + y_{ik,2} = 1 \quad y_{ik,1}, y_{ik,2} \in \{0, 1\}$$


$$(S_{ik} - \frac{v_{ik}^2 + v_{i(k+1)}^2}{2a_{i,max}}) - Mz_{ik,1} \leq 0$$

$$(S_{ik} - \frac{v_{ik}^2 + v_{i(k+1)}^2}{2a_{i,max}}) + Mz_{ik,2} \geq 0$$

$$\Delta T_{ik,1}^{max} = \infty$$

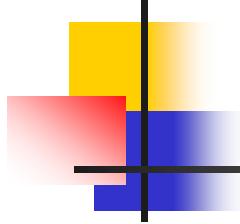
$$\Delta T_{ik,2}^{max} = \frac{(v_{ik} - v_{middle,ik}^{max})}{a_{i,max}} + \frac{(v_{i(k+1)} - v_{middle,ik}^{max})}{a_{i,max}}$$

$$(v_{middle,ik}^{max})^2 = \frac{1}{4}(2v_{ik}^2 + 2v_{i(k+1)}^2 - 4S_{ik}a_{i,max})$$

$$\Delta T_{ik}^{max} = z_{ik,1} \cdot \Delta T_{ik,1}^{max} + z_{ik,2} \cdot \Delta T_{ik,2}^{max}$$

$$z_{ik,1} + z_{ik,2} = 1 \quad z_{ik,1}, z_{ik,2} \in \{0, 1\}$$

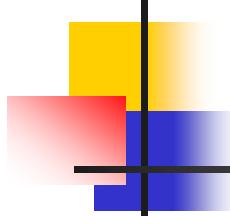
- Gives optimal continuous velocity schedule
- Difficult to solve this MINLP!



# Bounding Optimum Schedule

**Idea:** Approach optimum schedule by bounding it from above and below

- **Upper bound:** Set velocity at segment endpoints to be max possible velocity  
Velocity profile is continuous
- **Lower bound:** Use improved instantaneous model

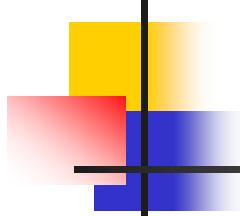


# Setpoint Model (Upper Bound)

- Velocity  $v_{ik}$  at segment endpoints is set to max possible velocity that satisfies velocity and acceleration constraints

Gives a continuous velocity profile

- Any continuous velocity schedule is guaranteed to be an upper bound on optimal continuous velocity schedule

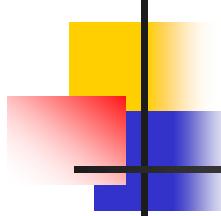


# Setpoint Model

For clarity, assume first and last segments are sufficiently long for robot to accelerate to  $v_{max}$  and to decelerate to zero resp.

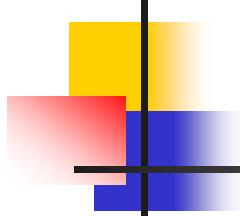
$$\Delta T_{ik}^{min} = \begin{cases} S_{ik}/v_{i,max} & \text{if interior segment} \\ S_{ik}/v_{i,max} + v_{i,max}/2a_{i,max} & \text{if first or last segment} \end{cases}$$

$$\Delta T_{ik}^{max} = \begin{cases} \infty & \text{if } S_{ik} \geq v_{i,max}^2/a_{i,max} \\ \frac{2v_{i,max} - 2(v_{i,max}^2 - a_{i,max}S_{ik})^{1/2}}{a_{i,max}} & \text{if } S_{ik} < v_{i,max}^2/a_{i,max} \end{cases}$$



# Improved Instantaneous Model (Lower Bound)

- Tighten lower bound by considering time to accelerate to max velocity  $v_{\max}$ , and to decelerate to zero  
So minimum traversal times are now identical to those of setpoint model
- MILP formulation identical to setpoint model, except for  $\Delta T^{max}$  values



# MILP Formulations

- Setpoint and improved instantaneous formulations differ only in  $\Delta T^{max}$  values

Minimize  $C_{max}$

subject to:

$$C_{max} \geq t_{i,last} + \tau_{i,last} \quad \text{for } i = 1, \dots, n$$

$$t_{ik} \geq 0$$

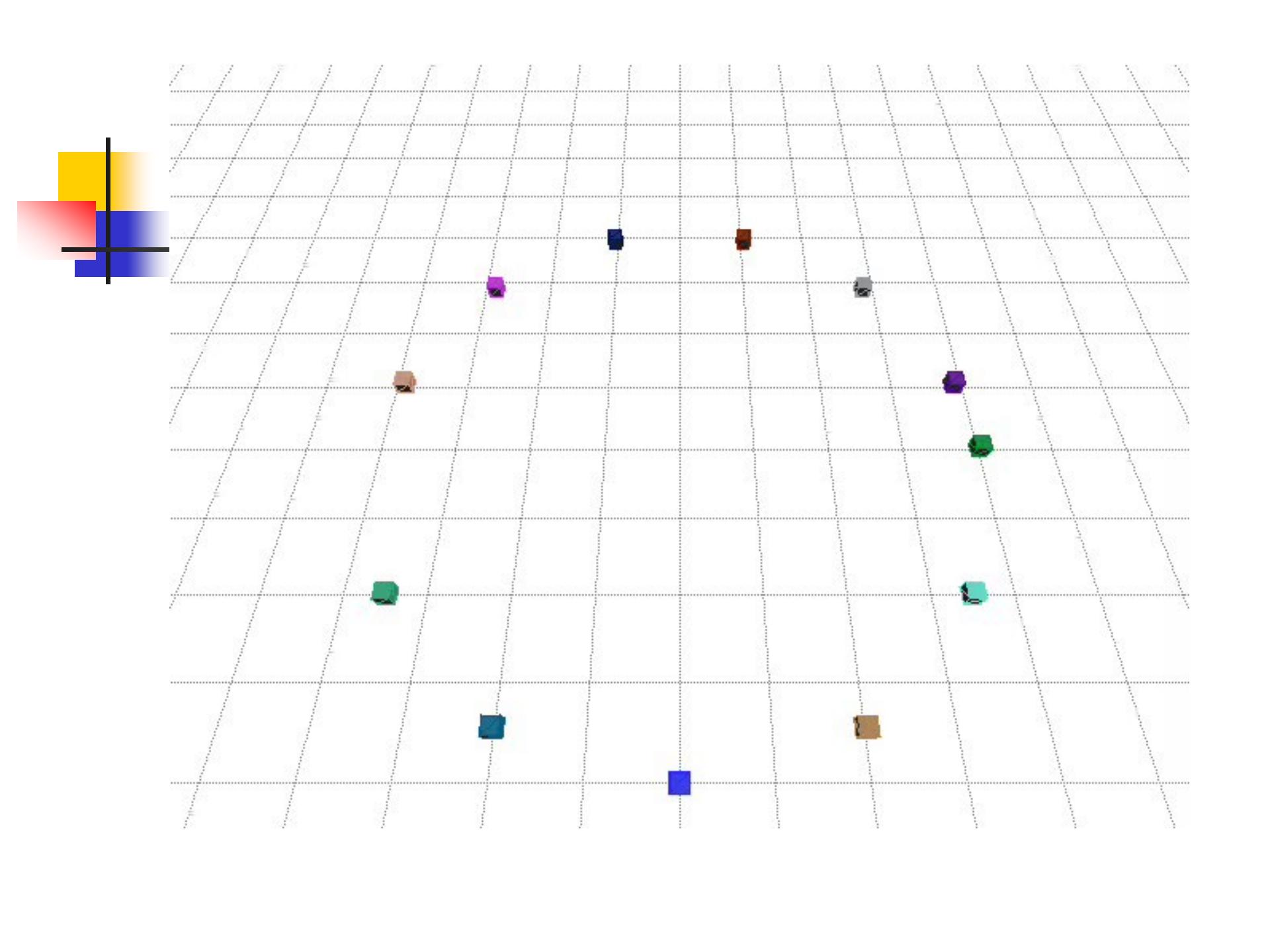
$$t_{i(k+1)} = t_{ik} + \tau_{ik}$$

$$\Delta T_{ik}^{max} \geq \tau_{ik} \geq \Delta T_{ik}^{min}$$

$$t_{jh} - t_{i(k+1)} + M(1 - \delta_{ijkh}) \geq 0$$

$$t_{ik} - t_{j(h+1)} + M\delta_{ijkh} \geq 0$$

$$\delta_{ijkh} \in \{0, 1\}$$

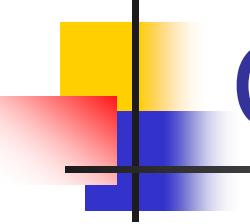


# Implementation

- C++, PQP (Larsen et al. 2000), CPLEX

Num. of robots	Num. of collision zones	Collision time (secs)	Num. of binary variables	MILP-S time (secs)	Num. of binary variables	MILP-I time (secs)
5	13	18.67	20	0.04	14	0
8	42	55.67	64	0.13	62	0.08
10	71	88.26	102	0.53	100	0.17
12	82	115.81	124	0.61	123	0.25
8 radial, unsymm.	32	54.76	54	0.167	54	0.095
12 radial, unsymm.	94	170.15	128	2.2	128	0.49
8 radial, symm.	29	30.53	54	3.87	54	0.095
12 radial, symm.	86	70.53	128	160	128	60.67

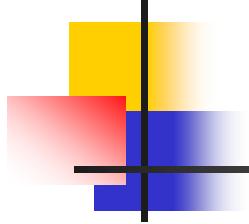
- Running time depends primarily on number of collision zones



# Can We Guarantee Optimality?

Gap is guaranteed to be zero in (at least) these cases:

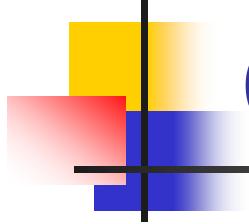
- Each robot can collide with at most one other robot, and both share a single collision zone
- Each path segment is sufficiently long (so robot velocity can go to zero)



# Complexity of Upper and Lower Bound Coordination

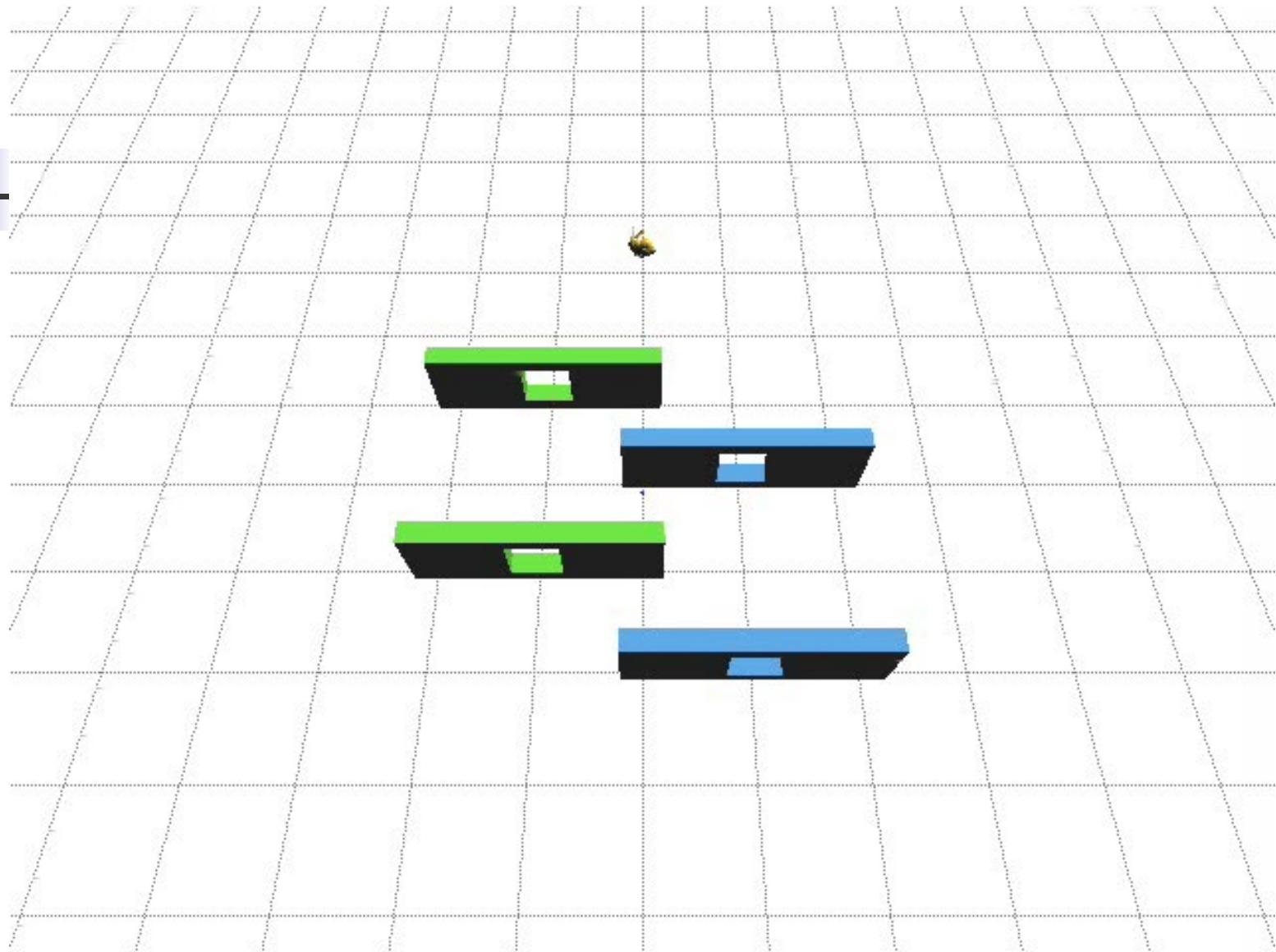
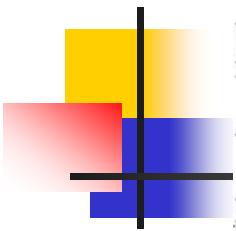
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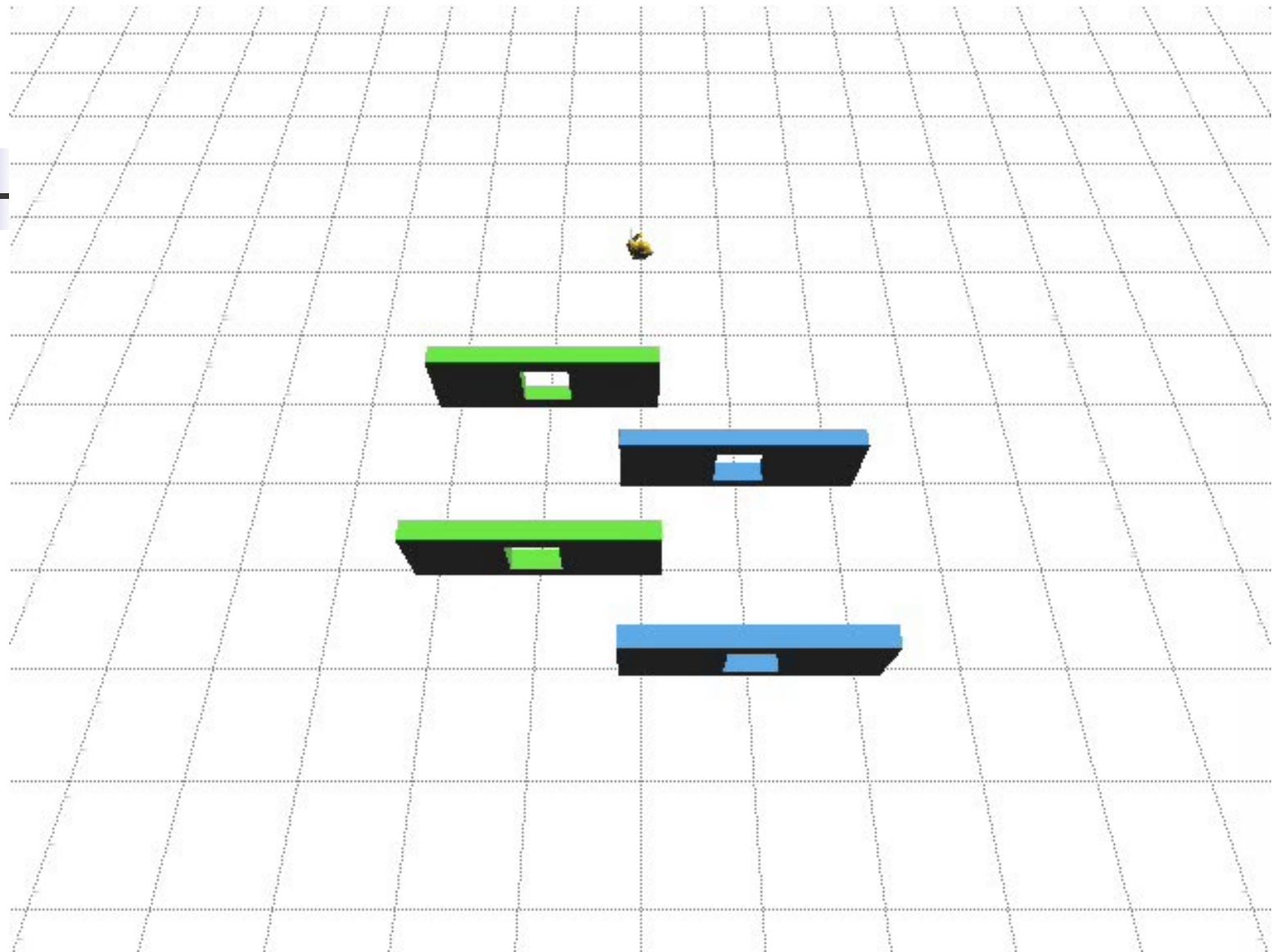
- Upper bound and lower bound coordination problems for multiple robots are NP-hard:  
Reduction from Job Shop Scheduling problem

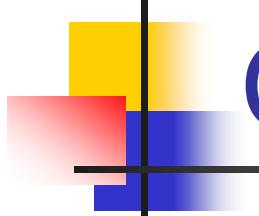


# General Robot Systems

- Moving obstacles
- Car-like robots on continuous curvature paths (Scheuer and Fraichard 1997, 1999; Lamiriaux and Laumond 2001)
- Air traffic control
- Manipulators (Bobrow, Dubowsky, and Gibson 1985; Shin and McKay 1985)

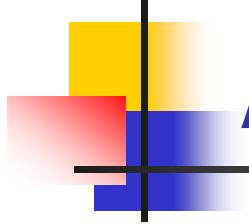






# Conclusion

- Continuous velocity coordination of double integrator robots formulated as MINLP  
MINLP is difficult to solve
- Approach obtains (near) optimal continuous velocity schedules using bounding MILP formulations
- Complexity depends primarily on number of collision zones (and number of robots)



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National Science Foundation